

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 11.11.02	Job No.: RD2377	ADR Yes/No: N	ADR Date:	ECN #: 11- 664
Product No.: D412-664		Created By: JP	Approved By: JH	
Product Name: Crosstubes		Checked By: JH		

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL		DQA / QA Coord.	N		
Purchasing Coord.	Y	CL		QC Coordinator	Y	ED	
Production Engineering Coord.	Y	EC/DD		Customer Technical Support	Y	MB	
				Marketing	Y	SW	
				Customer Order Processing	Y	SB	

Reason for Change: Release new kit dwgs
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Documents Affected: Release: - D4381 Rev. A - ICA-D212-664 Rev. 8 - IIN-D212-664 Rev. G - DSI 9582 Rev. A	Supercede: - DSI 9563, DSI 9573
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PARTS MUST COMPLY



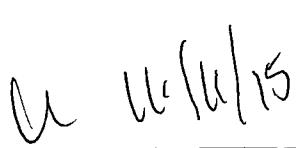
PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		CP 11.11.02
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	Y	DS		CP 11.11.02
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		11.11.02
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.11.02
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	MP		
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		11.11.02
17	Update / Verify ARC Database	Y	KJ	#47	11.11.02
18	Create / Update Change Record Form / Item Card Database	Y	KJ		11.11.02
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	Y	KJ	For D212-664-107 CHG 003 only	
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11.11.03
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.11.03
24					

Description / Action: - D412-664-301 Cap Assembly Bumper Kit added, new kit @ CHG 001 - D412-664-303 Switch Provisions Kit added, new kit @ CHG 001 - DSI 9582 Rev. A created for D212-664-107 crosstubes made with D6005 extrusion - D212-664-107 made with D6005 extrusion is CHG 003. Tubes made with D6019 material remains CHG 002 - Add DSI 9582 Rev. A only to D212-664-107 kits at CHG 003 <i>No 5th of released GLN</i> - D4381-1 Bumper requires a 100% visual inspection for all received parts, for cracks or large voids (small bubbles OK)	 U U (U) 15
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ECN Verified & Complete: _____

Date: _____